

Phillips Service Industries
Quality Assurance
Definitions

1. MRB

Material Review Board – This is a defined number of individuals identified at our Company that have the authority to disposition nonconforming materials. This includes at a minimum one representative from Engineering and one from Quality Assurance.

2. NCMR

Nonconforming Material Report – This is a form utilized at our Company to track all nonconforming material internally and externally with our suppliers and to document all subsequent cause and corrective action.

3. Source Inspection

Source Inspection - This is a function arranged between our Company and the supplier to inspect parts on the supplier premises prior to the supplier shipping any product to our Company.

4. First Piece Inspection

First Piece Inspection – This is the first part off the current machine set-up which requires submittal to Quality Assurance for inspection and approval of machined characteristics prior to machining resuming on the balance of parts.

5. Dock to Stock

Dock to Stock – An Approved Supplier List (ASL) identification used of suppliers with “A” ratings and excellent receiving inspection history, when the supplier is designated as such parts by-pass receiving inspection and go directly to stock and/or next operation.